Automation of T-Spline based 3D High-Fidelity Isogeometric Analysis in Abaqus

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Abstract: Isogeometric analysis (IGA) has shown its attractive feature recently for integrating a Finite Element Analysis (FEA) and Computer Aided Design (CAD) into a single unified process. For stress analysts, it is common practice to convert a spline/NURBS based CAD model to polynomial based finite element mesh for analysis. However, for complex geometries such as optimized 3D printing objects, it is known that smooth curved geometry cannot be exactly represented by a discretized finite element mesh. As a consequence, the simulation results can either be imprecise or costly due to the geometric misrepresentation or a larger number of degrees of freedom required to achieve the same accuracy. A Tspline based 3D IGA is developed by CMU to fill the gap. First, a 3D CAD geometry is automatically converted to a T-spline control mesh, and then it is converted to analysis suitable T-spline elements for a high fidelity analysis. With unified and higher order T-spline basis functions selected for the geometry representation, FEA is directly conducted on the smooth CAD geometry without loss of accuracy in retaining key design details. By taking advantage of the Bézier transformation, the 3D IGA solution module can be implemented in Abaqus via its user-defined elements (UELs). To accurately pose boundary conditions for an IGA solution domain from the specified ones at a physical domain, special algorithms are implemented for mapping the Dirichlet type boundary condition from a physical boundary to the control points. A suite of numerical examples are selected to demonstrate the accuracy and rate of convergence for the stress response prediction of complex 3D components.

Keywords: T-Spline, Isogeometric Analysis, Bézier extraction, IGAFA

1. Introduction

The concept of isogeometric analysis (IGA) presented by Hughes (2005) has paved a path towards a close integration of engineering design and computational analysis. The essential idea of IGA is to apply the same basis functions for the representation of geometry in Computer-Aided Design (CAD) and the approximation of field variables in Finite Element Analysis (FEA). Since a single geometry model can be utilized directly as the analysis model, it can avoid the labor-intensive mesh generation process required for analysis. In recent years, it has shown its great potential to significantly improve the efficiency of designthrough-analysis cycle. IGA has shown its advantage over standard low-order finite elements in terms of solution per-degree-of-freedom accuracy via its application in academia problems including fluid mechanics and turbulence (Evans and Hughes 2013), solid and structure mechanics (Deng et al. 2015), fluid-structure interaction (Kamensky et al. 2015), phase-field modeling (Borden et al. 2014), contact mechanics (De Lorenzis et al. 2011 and 2014), and optimization (Kostas et al. 2015). The enhanced accuracy of IGA is partially due to the higher-order smoothness of the basis functions used. While significant progress was achieved in the last few years, the biggest challenge is the rapid, (semi-) automatic construction of geometric models suitable for analysis. Even for a shell structure of a complex geometry, it is still a time-consuming and challenging process to construct a baseline IGA model, and to ensure the model has the desired features including good parametrization, sufficient mesh density in the regions of interest, and, most importantly, analysis suitability. A manually driven partition can be used to push the limits of existing IGA technology to construct an analysis suitable model but it requires intimate familiarity

with CAD technology. In many cases, a surface representation of a thick structural component is not sufficient to capture 3D stress distributions at hot spots where geometric discontinuities are present. Design engineers will have additional burdens when constructing an analysis suitable volumetric T-splines model for a complex 3D geometry.

A key difficulty for the construction of the volumetric T-splines for a complex geometry is mainly attributed to the limitation of the current CAD software. Most of the current mainstream CAD software supports NURBS instead of T-splines. A conversion is required before volumetric T-spline construction, especially since the CAD design provides only the surface of the geometry. To perform an IGA solid analysis, the 3D T-spline has to be generated from a surface. In addition, we found that for a complex geometry, the model reconstruction is usually inevitable regardless of the fact that IGA is designated to preserve the design geometry. The fundamental reason is that NURBS patches and Boolean operations are widely applied in the geometry design. As a consequence, the geometry is not warranted analysis suitable. For the above reasons, it is extremely hard to keep both the absolute designed geometry and the adaptability of the 3D IGA model. To compromise, a more general approach has to be developed to reconstruct the geometry based on reparameterization.

In order to reduce the burden on the design iteration for performance optimization, it is imperative to create a finite element model from CAD geometry directly without data conversion. An isogeometric analysis toolkit for Abaqus (IGAFA) has been developed in order to reduce the burden on the design iteration for performance evaluation of advanced structures of complex geometry. In this paper, a T-spline based 3D IGA toolkit for Abaqus is given first followed by its performance and capability demonstration using examples for the 3D stress analysis of solid geometries. A 3D CAD geometry is automatically converted to analysis suitable T-spline representations. By taking advantage of the Bézier extraction, FEA is conducted by implementing the IGA via Abaqus' user-defined elements (UELs). To accurately prescribe boundary conditions for an IGA solution domain, special algorithms are implemented for mapping Dirichlet type boundary conditions from a physical boundary to the control points. IGA based simulation results are compared with Abaqus predictions using quadratic solid elements.

1.1 Abaqus-based IGAFA Toolkit

The IGAFA toolkit is developed by us for design and analysis iterations. As shown in Figure 1, the developed toolkit features 1) automatic T-spline generation from a CAD file; 2) automatic Abaqus input file generation using the same T-spline based geometric definition; 3) performance of an accurate 3D stress prediction based on Abaqus UEL elements; and 4) display of 3D stress and strain fields based on physical Bézier elements using customized Abaqus .odb to guide the design iterations. For each step, we briefly summarize the key procedures and techniques used.



Figure 1. Illustration of solution flow in the IGAFA toolkit

For Step 1, the CAD input file format can either be '.iges', which is the standard CAD file format published by the U.S. National Bureau of Standards, or points of cloud from 3D printing or scanning. Once the information is read into Abaqus, the Abaqus native mesh generator is used to generate the surface triangular mesh for the CAD input file. Based on the triangular mesh, the surface features of the geometry can be extracted by using the SLO (Secondary Laplace Operator) eigen functions or the CVT-based segmentation methods. The Polycube technique is then used for 3D hexahedral mesh generation. For isogeometric analysis, the hexahedral mesh serves as the control mesh for T-spline construction. Special techniques such as the truncated T-spline method are used for handling the unavoidable extraordinary nodes in the 3D complex geometries.

For Step 2, the T-spline elements serve as the Abaqus UEL elements which are automatically written in the Abaqus '.inp' file. The Bézier extraction matrixes and the T-spline weights are automatically written in an '.NB' file. For step 3, a UEL subroutine is developed by us for linear elastic finite element analysis. Note that the geometric representation based on the rational T-spline can be represented as (Scott et al, 2011)

$$\widetilde{\boldsymbol{x}}^{e}(\widetilde{\boldsymbol{\xi}}) = \sum_{a=1}^{n_{e}} \mathbf{P}_{a}^{e} \mathbf{R}_{a}^{e}(\widetilde{\boldsymbol{\xi}})$$
⁽¹⁾

where $\tilde{\mathbf{x}}^e : \tilde{\mathbf{\Omega}} \to \mathbf{\Omega}^e$ is the mapping from parent element domain onto the physical domain, \mathbf{P}_a^e is the control point, \mathbf{R}_a^e is the rational T-spline basis function, and n_e is the total number of rational T-spline basis functions over element *e*. In order to solve the finite element equation systems, the T-spline elements are converted to Bézier elements by using the Bézier extraction operators \mathbf{C}^e , such that

$$\mathbf{Q}(\widetilde{\boldsymbol{\xi}}) = (\mathbf{C}^{e})^{T} \mathbf{P}^{e}(\widetilde{\boldsymbol{\xi}})$$
(2a)

$$\mathbf{N}^{e}(\,\widetilde{\boldsymbol{\xi}}\,\,) = \mathbf{C}^{e}\mathbf{B}(\,\widetilde{\boldsymbol{\xi}}\,\,) \tag{2b}$$

in which $\mathbf{Q}(\tilde{\xi})$ and $\mathbf{B}(\tilde{\xi})$ are the Bernstein control point and polynomial basis of the Bézier element, and $\mathbf{N}^{e}(\tilde{\xi})$ is the T-spline polynomial basis. For each UEL element, the stiffness matrix is first integrated over the parametric domain of the Bézier element by us, and then is assembled into the global stiffness matrix by Abaqus. Note that the displacements obtained for each UEL element are the ones at the control points of the T-spline control mesh, and for arbitrary physical locations the displacements, strains, or stresses can be obtained by interpolation of the control points through rational T-spline basis and their derivatives. Compared to Abaqus native solver, code optimization has not been conducted in UEL elements therefore currently the running speed is significantly slower.

For step 4, visualization of 3D displacement, strain, and stress fields are achieved through a customized Abaqus odb developed by us using C++. For each T-spline element, the geometry is represented by the physical Bézier element which is obtained by interpolating the Bernstein control points and polynomial basis. It is guaranteed that each corner point of the physical Bézier element is located exactly on the original smooth geometry's surface. In order to better represent the original geometry, each physical Bézier element is further divided into $3 \times 3 \times 3$ sub-elements, with the corner points of the sub physical Bézier element exactly located on the original smooth geometry. The strain and stress components are obtained at the centroids of the sub physical Bézier elements through interpolation among the T-spline control points. No averaging or approximation procedure is taken so that accuracy is not lost during this process. The example IGA simulation results with different visualization components in the customized Abaqus odb are demonstrated in Fig. 2.







Figure 2. Visualization of IGA results using customized Abaqus Odb for an example platewith-hole problem, a) Magnitude of displacement contour, b) Maximum principle strain contour, and c) Mises stress contour. Note that the geometry is visualized by using 128 physical Bézier elements with 3456 physical Bézier sub elements.

1.2 Enhanced solution module for accurate description of IGA boundary conditions

In IGA analysis, the interpolatory property is no longer satisfied everywhere for the control mesh. In other words, the solution variables at one node can be supported by the ones at the other nodes. As a consequence, in general situations of the Dirichlet boundary condition such as on the curved surface or with non-homogenous boundary conditions, the displacements cannot be directly applied at the control points to represent the real displacements. Special treatment is therefore needed. As such, in order to accurately apply the Dirichlet type boundary condition and ease the process for users of IGAFA, a preprocessing code is developed in this regard. The code is written in C++ and can preprocess point-based and surface-based displacement BCs for 3D geometry. 'Point-based' means that the user can specify a displacement BC at any point of the smooth geometry the 3D T-splines represent, and 'Surface-based' means that the user can specify displacement BCs on any smooth surface patches. The input format of the two types of displacement BCs is shown in Fig. 3:



Figure 3. Input format of the 'Point-based' and 'Surface-based' BCs.

The 'Point-based' BC reads the keyword '*BCs_Point' and the 'Surface-based' BC reads the keyword '*BCs_Surface'. For the two types of BCs, the last two numbers are the same, which are the DOF and the magnitude of displacement to be applied. The difference is that for the 'Point-based' BC, user needs to specify the point location of the applied BC, and for the 'Surface-based' BC, user needs to specify the locations of the four corner points of the surface patch. The locations of the points are obtained from the physical Bézier mesh, which are exactly located on the original smooth geometry.

Different techniques are used to apply the two types of displacement BCs. For 'Point-based' type, we apply the Lagrangian Multiplier method. The detailed procedure is introduced in the Fig. 4. First we ask the user to input the physical location of the BC. Based on the physical location, we search the Bézier control

elements and find within which one the physical point is located in. And then based on the Bézier control element and the physical location, we can obtain the local coordinates (parametric domain) of the physical point within the Bézier control element. And then based on the local coordinates we can obtain the Bernstein basis for the physical point within the Bézier control element. Once we get the Bernstein basis, we can use the Bézier extraction matrix to obtain the T-spline basis of the physical point within the control mesh. After this, we can not only know which control points support the physical point, but also the relationship (equation(s)) between the physical point and control points. The equation(s) are then enforced in the solver by applying the Lagrangian Multiplier method. In Abaqus, this is achieved by adding equations in the '.inp' file, as shown in Fig. 5. In the preprocessor code we developed, the entire process above is automatic.



Figure 4. The algorithm of applying 'Point-based' displacement BC.



Figure 5. The applied equations for the Abaqus '.inp' file for an example problem. Note that the node '1000001' is a dummy node for applying 'Point-based' BC, and the '*Equation' keyword is used for enforcing the equation between the dummy node and the supporting control points.

For the 'Surface-based' BCs, we apply the least square fitting method. The detailed procedure is shown in Fig. 6. For any surface patches, we first find the underling Bézier control element the surface patch belongs to. And then we find the local coordinates range within the Bézier control element that supports the surface patch. Next, we discretize the local coordinates range by using Gauss Quadrature. For each gauss quadrature point, we obtain its Bernstein basis and then by using the Bézier extraction matrix we can obtain the T-Spline basis. Once we obtain the T-Spline basis for all of the gauss quadrature points, we apply the least square fitting technique and by solving an equation system the applied displacements at the control points are obtained. The least square fitting equation is shown below [Govindjee et al., 2012]:

$$Gu = p$$
 (3a)

in which

$$G_{ii} = < f_i, f_i > I \tag{3b}$$

$$p_i = \langle f_i, u \rangle \tag{3c}$$

$$\langle u, v \rangle = \int_{\Omega} u(x)v(x)dx$$
 (3d)

Note that f_i and f_j are the T-splines at different control points, and u is the applied displacement BC on the surface patch. In the future, to speed up the process, a customized Abaqus GUI can be developed to guide the user for specifying the boundary conditions of the IGA model. In theory, the technique introduced here should work for application of nonlinear boundary conditions. However, more complex cases need to be further verified and tested.



Figure 6. The algorithm of applying 'Surface-based' displacement BCs.

2. Results and Discussions

2.1 Convergence comparison between T-spline based IGA and Abaqus native element type

In order to evaluate the IGAFA toolkit for its accuracy and convergence, we have designed a sample problem that is run by both native Abaqus and our Abaqus based IGAFA toolkit. The problem description is shown in Fig. 7. The specimen is under uniaxial tension, with the left end fixed, and with the right end applying u_x =0.02. By increasing the mesh densities of the Abaqus and IGA models, we compare their accuracy and convergence rates.



Figure 7. The plate with a hole under uniaxial tension.

The IGAFA results with the number of T-spline elements of 32, 128, 512, 1024, and 8192 are shown in Fig. 8. The contour shown is the maximum principle stress. It can be seen that with more T-spline elements, the stress contour gets smoother. In comparison, the native Abaqus results with number of quadratic C3D20 elements of 31, 94, 1089, 6715, 57840, and 163604 are shown in Fig. 9. It can be seen that by using more IGA T-spline and Abaqus C3D20 elements, IGA and Abaqus results are in good comparison. As a further step, the plot of convergence rate for IGA and native Abaqus is shown in Fig. 10. It can be seen that although the number of DOF is less than approximately 6.1E3, the native Abaqus results converge faster than IGA T-spline, but both results are poor compared to the converged solution. When the number of DOF is larger than 6.1E3, IGA performs better than Abaqus C3D20. Using IGA T-spline elements with DOF of 114,240, we can have the same accuracy as using native Abaqus C3D20 elements with DOF of 2,102,610. The difference is only 0.1%. From this study, we have not only verified the accuracy of our IGA toolkit, but also proven that the IGA T-spline elements can converge much faster than the native Abaqus quadratic C3D20 elements.



Figure 8. The IGA results for the plate with hole problem with different number of T-spline elements. (a) 32 T-spline elements, (b) 128 T-spline elements, (c) 512 T-spline elements, (d) 1024 T-spline elements, (e) 8192 T-spline elements.



Figure 9. Native results for the plate with hole problem with different number of quadratic C3D20 elements. (a) 31 C3D20 elements, (b) 94 C3D20 elements, (c) 1089 C3D20 elements, (d) 6715 C3D20 elements, (e) 57840 C3D20 elements, (f) 163604 C3D20 elements.



Figure 10. Comparison of convergence rate of IGA T-spline and native Abaqus C3D20 elements. Note that the number of DOF is in log scale. For native Abaqus, Y axis is the maximum principle stress within the specimen among all the integration points. For IGA Tspline elements, Y axis is the maximum principle stress within the specimen among all the centroids of the physical Bézier sub elements.

2.2 Verification of application of BCs through the 'surface based' method

In order to show the validity of applying BCs, an example case is built with the results shown in Fig. 11. The cubic model has dimensions $1.0 \times 1.0 \times 1.0$ and the material is homogenous with E = 1.0E4 ksi, and v=0.3. We use 8 IGA T-spline elements to model the structure. For the first test, the bottom face is applied with surface BC of u_z =0.0, and the top face is applied with surface BC of u_z =0.01. Although the BC can be directly applied at the control mesh nodes for this structure, we use the 'Surface-based' method to verify our BC application method we have developed. It can be seen in Fig. 11 that the result matches the analytic solution exactly. For the second test, the bottom face is applied with surface BC of $u_x=u_y=u_z=0.0$, and the top face is applied with surface BC of $u_x=u_y=u_z=0.0$, and the second test, the bottom face is applied with surface BC of $u_x=u_y=u_z=0.0$, and the top face is applied with surface BC of $u_x=0.01$ and $u_y=u_z=0.0$. The IGA result is compared with the Abaqus result by using 64,000 quadratic C3D20 elements and it can be seen that the results are close to each other.



Figure 11. Simulation result for the application of BCs on the cubic model. (a) Uniaixal tension test, (b) Shear test.

2.3 Application of T-spline based IGA to complex 3D structures

The IGAFA toolkit can be applied to complex 3D structures for stress predictions. As shown in Fig. 12, the structure is one quarter of a helicopter component. Symmetric BC is applied to the component for uniaxial tension test. On the +*X* face it is applied u_x =0.01, on the -*X* face it is applied u_x =0.0, and on the -*Y* face it is applied u_y =0.0. The structure is relatively complex with a combination of curved surfaces, holes, and sharp features. The Abaqus native hexahedral mesher cannot directly mesh the structure. As such, we use a quadratic tetrahedral mesh for the finite element model, as shown in Fig. 13(a). In comparison, in our IGA model we use T-spline elements, which are converted to sub physical Bézier elements for visualization, as shown in Fig. 13(b). It can be seen that our IGAFA tool can represent the complex 3D structure very well, with the surface curvatures and sharp features well preserved. The simulation results of native Abaqus and our IGAFA toolkit are shown in Fig. 14. It can be seen that the von Mises stress contours from native Abaqus and IGAFA are highly comparable to each other.



Figure 12. One quarter of a helicopter component under uniaxial tension test.



(a) Abaqus native mesh (b) IGA physical Bézier mesh

Figure 13. The one quarter helicopter model represented by Abaqus native 243,651 C3D10 elements and the IGA 414,288 sub physical Bézier elements (15,344 physical Bézier elements).



Figure 14. von Mises stress distribution within the one quarter helicopter model under uniaxial tension test. a) Simulation result from Abaqus by using 243,651 native C3D10 elements, and b) Simulation result from IGAFA by using 15,344 T-spline elements.

3. Conclusions

The three dimensional T-spline based isogeometric analysis toolkit – IGAFA is introduced here. The toolkit takes advantage of Abagus CAE for CAD file import and conversion, the customized Abagus UEL element for local stiffness assembly, and the customized Abaqus odb for results visualization. The SLO eigen functions, the CVT-based segmentation, and the Polycube techniques are developed to convert a general 3D CAD file into analysis suitable T-splines. The T-spline elements are further converted to Bézier elements for FEM local stiffness assembly and results visualization. To overcome the difficulties of applying BCs on IGA models, we developed point and surface based boundary condition application preprocessor by using the Lagrangian multiplier and the least square fitting methods. The benchmark case result shows that our T-spline based IGA analysis not only can get accurate results verified by Abaqus, but can also converge faster than the Abaqus native element type C3D20. The reason is that in IGA analysis, we use T-spline elements on a third order basis, which is one order higher than the Abaqus native quadratic elements. The original smooth geometry can therefore be exactly represented and the stress and strain fields are C2 continuous across the elements, which all add up to the higher convergence rate of IGA analysis. We have also verified our application of BCs on IGA structures through the 'surface based' method. In addition, a complex helicopter structure problem is solved by using IGAFA and compared with native Abaqus result and it can be seen that they are in good comparison.

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